



### Power-to-AI: Techno-economics of Aluminium as an Energy Carrier

Hüseyin Ersoy<sup>1</sup>, Manuel Baumann<sup>1</sup>, Linda Barelli<sup>2</sup>, Marcel Weil<sup>1,3</sup>, Stefano Passerini<sup>3</sup>

<sup>1</sup> Institute for Technology Assessment and System Analysis (ITAS), KIT, Karlsruhe, Germany

<sup>2</sup> University of Perugia (UNIPG), Perugia, Italy

<sup>3</sup> Helmholtz Institute UIm for Electrochemical Energy Storage (HIU), KIT, UIm Germany



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# Agenda

- Introduction
- Energy Carriers & Comparison
- Integration of Aluminium as an alternative energy carrier
- Techno-economics
- Conclusion & Outlook



# Introduction: Demand on alternative energy carriers



Hydrogen is the most promising energy carrier, but...

- The green  $H_2$  will be 2 or even 3 times more expensive,
- H<sub>2</sub> storage requires very large volumes, and it is expensive,
- Europe will highly depend on the synthetic fuel imports from MENA region,
- Inefficiencies due to conversion (i.e, Ammonia path)
- Natural gas crisis that we are facing today, and increasing energy prices.



# **Energy Carriers**

### Hydrogen as main renewable energy carrier

- Lack of dedicated infrastructure
- Lack of value recognition
- Low growth rate of H<sub>2</sub> refueling stations
- Electrolyser capacity is only 135 MW (as November 2021, EU Target: 6 GW by 2024) [2]



storage tanks)



# And in the meanwhile...





Quelle: https://www.mcc-

Bearbeiten





# **Energy Densities Comparison**





• Conventional • Other • Metals



# Integration of Aluminium as an alternative





### System comparison [3]:

Energy Carrier	Conversion Technology	RTE	Vol. Energy Density
AI	Hybrid System in	35.6%	23.5 kWh/L
H <sub>2</sub>	PEM Electrolyzer / PEM Fuel Cell	30%	0.53 kWh/L
	Reversible Solid- oxide Cell	48%	0.2 kWh/L
Methanol / DME	SOE/SOFC	36.5% (26.5 with CC)	5.5 kWh/L
Gasoline	SOE/SOFC	27% (20% with CC)	8.8 kWh/L
LNG	SOE/TSA dehydration, H2 and CO2 membrane separation		5.8 kWh/L

Figure adapted from: [1]



# Al-based Business Case for Refueling Stations



### Proposed circular business case [4]:



### Technical aspects [4]

Partial Loads	Power	Hydrogen	η <sub>Al-to-Power</sub>
100%	~4 MW	-	35.6%
80%	3.1 MW	28 kg/h	38.8%
65%	2.6 MW	46.8 kg/h	40.7%

# Al flow rate: 0.275 kg/s Specific investment: 4200–6200 €/kW





# **Estimated LCOH and LCOE Values (Base case)**



LCoE and LCoH estimations for the base case, i.e., 4000 FLHs and electricity price of  $50 \in MWhe^{-1}$ . (Low: lower end, Ref: reference, and High: higher end.) The H<sub>2</sub> kWh equivalent is estimated based on the higher heating value of 39.4 kWh kg<sup>-1</sup>. [4]



# **Scenarios**



As the aluminium cost is the most cost sensitive element in economics, following scenarios are developed [4]:

Scenario	Al Price [€/kg Al]	Al₂O₃ Price [€/kg Al eq.]	Energy Intensity [kWh/kg Al]	Electricity Price [€/MWh]
Scenario – I	1.44 – 1.86 (µ=1.65)	0.52-0.93 (µ=0.67)	14.25	50
Scenario – II	1.06 – 1.48 (µ=1.26)	0.52-0.93 (µ=0.67)	11	30
Scenario – III	0.73 – 1.15 (µ=0.93)	0.52-0.93 (µ=0.67)	11	0



# Levelized Cost of Hydrogen (LCOH)





Figure source: [4]



# Levelized Cost of Electricity (LCOE)





Figure source: [4]





# Comparison







# **Conclusion & Outlook**



- Overall carbon-neutrality of the proposed concept depends mainly on one step namely the "Hall-Héroult process". (i.e., inert anodes, wettable cathodes)
- Experimental demonstrations are needed.
- The levelized cost estimations imply high economic competitivity.
- Especially, on-site H<sub>2</sub> generation helps to avoide the burdens for costly H<sub>2</sub> storage and transmission.
- In the Power-to-Power context AI proves similar economic performance to bi-directional PEM H<sub>2</sub> conversion system (with cavern storage), which refers to the cheapest possible concept with a complex energy conversion chain.



# **Conclusion & Outlook**



For the Aluminium combustion:

- Development of a pilot system,
- Techno-economic evaluation of other business cases.

Further use of aluminium as an energy carrier:

Development and investigation of a mechanically rechargeable Al-air battery for within Power-to-X context for seasonal energy storage. (<u>KIT</u> <u>Future Fields Project Stage - II: ALU-STORE</u>)



## Acknowledgement



All authors acknowledge the support of the European Commission under the project Storage Research Infrastructure Eco-System (STORIES) (GAP-101036910).





# Thank you for your attention!





#### ITAS

Institute for Technology Analysis and System Analysis Karlstraße 11, Karlsruhe Germany http://www.itas.kit.edu/



### **Research for Sustainable Energy Technologies (RESET)**

Manuel Baumann manuel.baumann@kit.edu Tel: +49 721 608-23215 Hüseyin Ersoy hueseyin.ersoy2@kit.edu Tel: +49 721 608-26019





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