



Reducing Water Footprint of building sector: concrete with seawater and marine aggregates

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Presentation outline



Introduction

- Water stress and freshwater consumption in the building sector
- SEACON project



Goal of the study

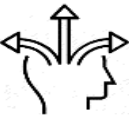


Materials and methods

- Scope of the LCA
- Life Cycle Inventory
- Life Cycle Impact Assessment



Results

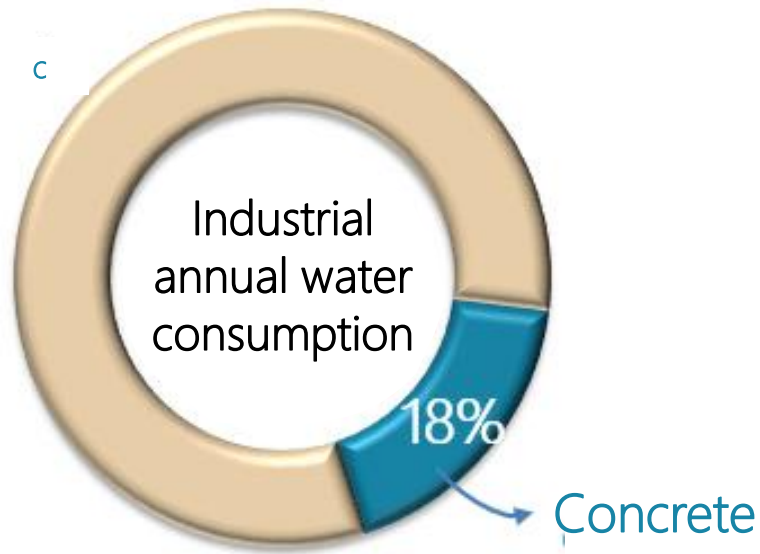


Conclusions and further investigations



Introduction

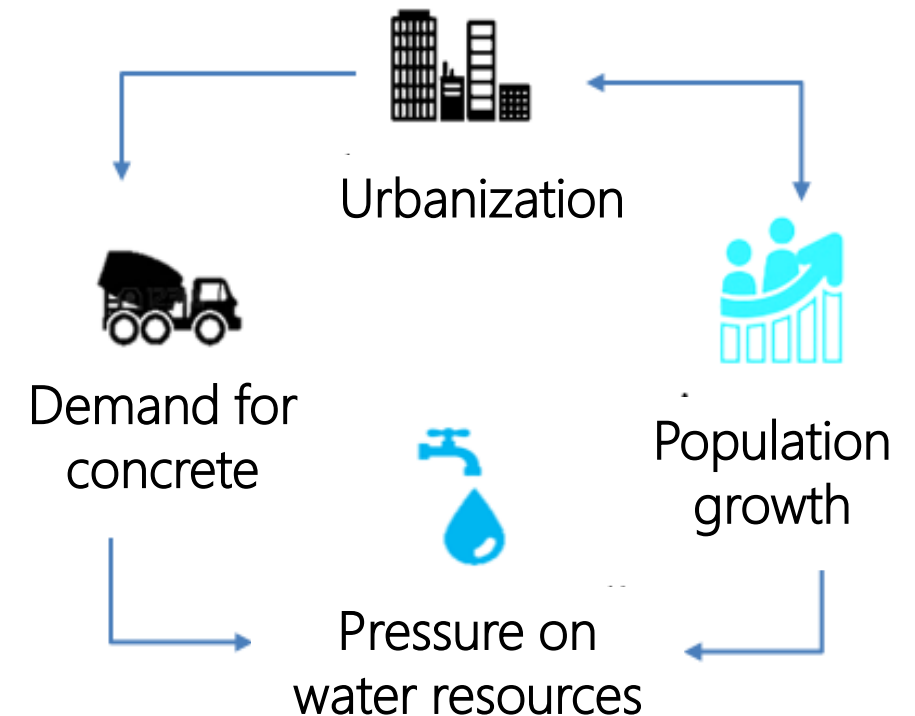
- ❑ ½ of the global population live in areas potentially scarce in water at least one month per year^a
- ❑ Concrete is the building material with higher rate of growth^b



Annual global water consumption for concrete

16.6 billion m³

Annual domestic use of 145 million US residents^c



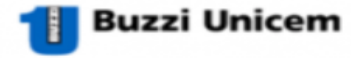
^a WWAP 2018 *The united nations world water development report 2018: Nature-based solutions for water* (Paris, France: UNESCO).

^b Miller et al. 2016, *Readily implementable techniques can cut annual CO₂ emissions from the production of concrete by over 20%*. ERL, 11(7)

^c Miller et al 2018, *Impacts of booming concrete production on water resources worldwide* Nature Sustainability 1 69-76

Introduction

SEACON project



- ❑ Sustainable concrete using **seawater, salt-contaminated aggregates**
- ❑ **Non-corrosive reinforcements:** Glass Fiber Reinforced Polymer (GFRP), Stainless steel

Goal of the study

Assess the water footprint of concrete and investigate whether the use of seawater and marine aggregates could reduce it

LAFW

- Land-won Aggregates (LA)
- Fresh-Water (FW)

LASW

- Land-won Aggregates (LA)
- Sea-Water (SW)

MASW

- Marine Aggregates (MA)
- Sea-Water (SW)



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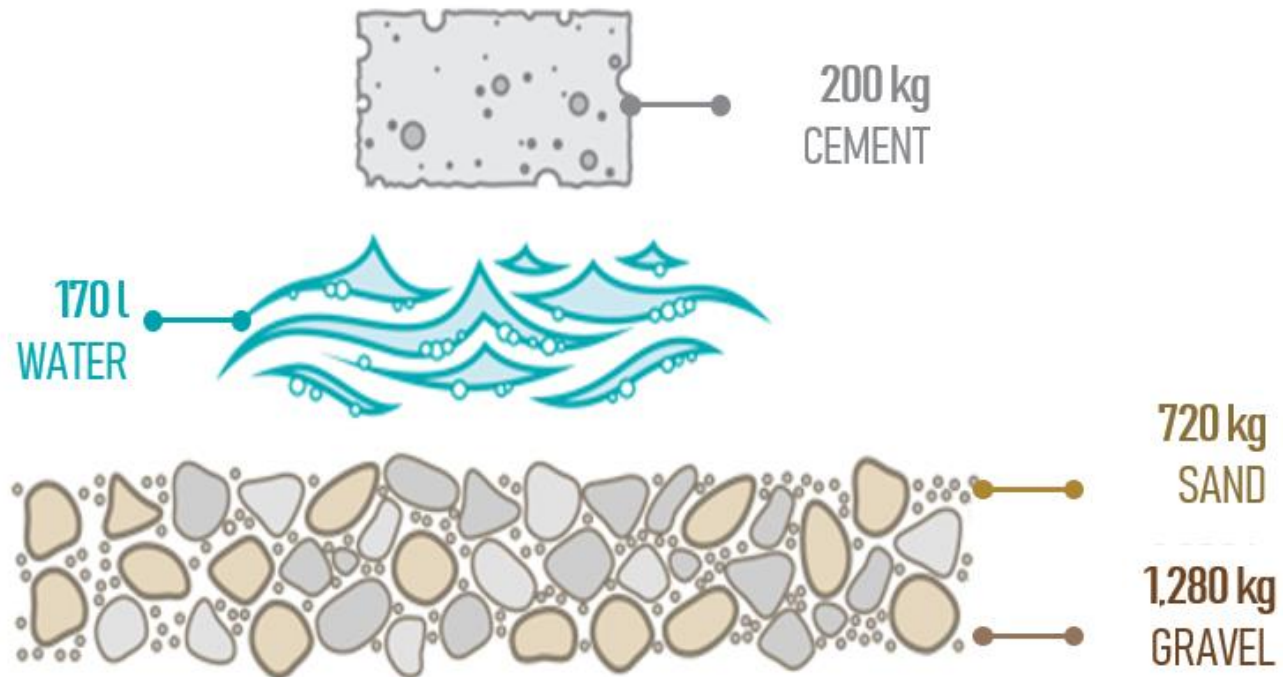
ArcGIS



Scope

Declared unit

1 cubic metre of unreinforced fresh generic concrete delivered to the construction site ^a

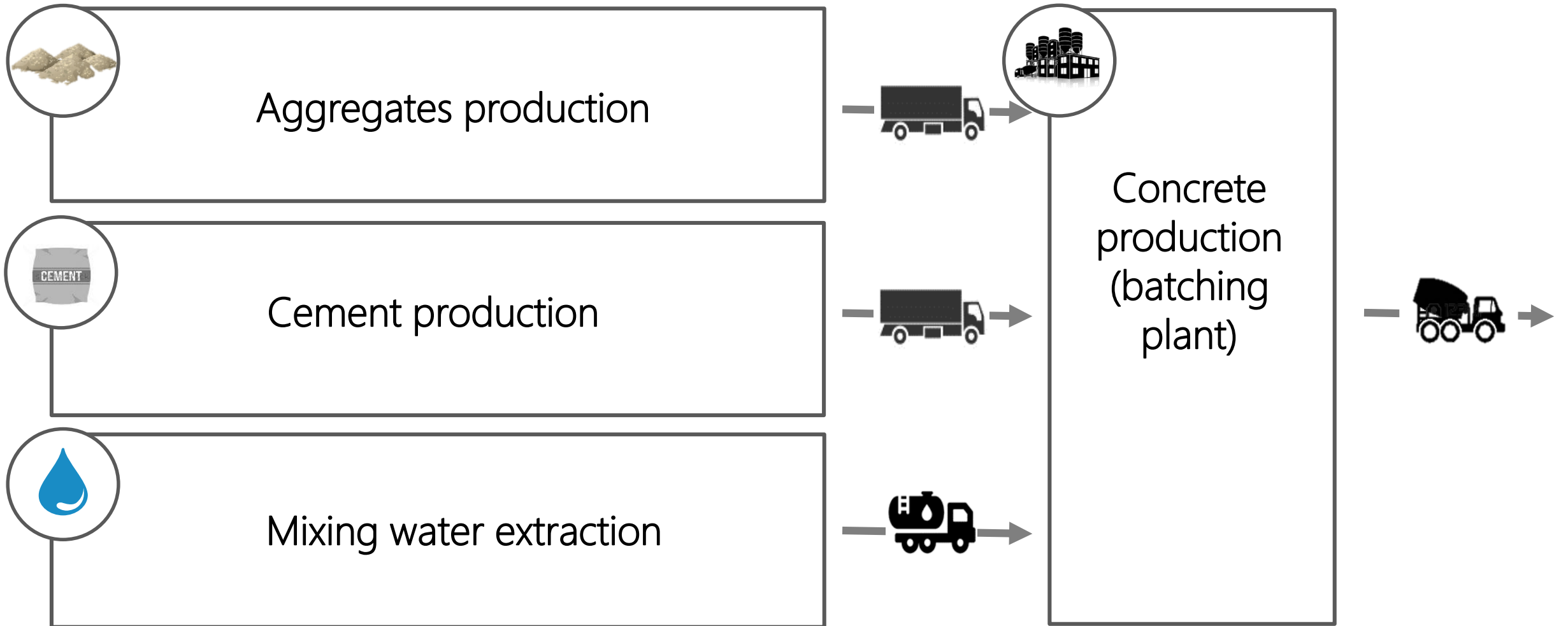


^a Ecoinvent, dataset "Concrete, normal {CH}, unreinforced concrete production with cement CEM/IIA"

Scope

System boundaries

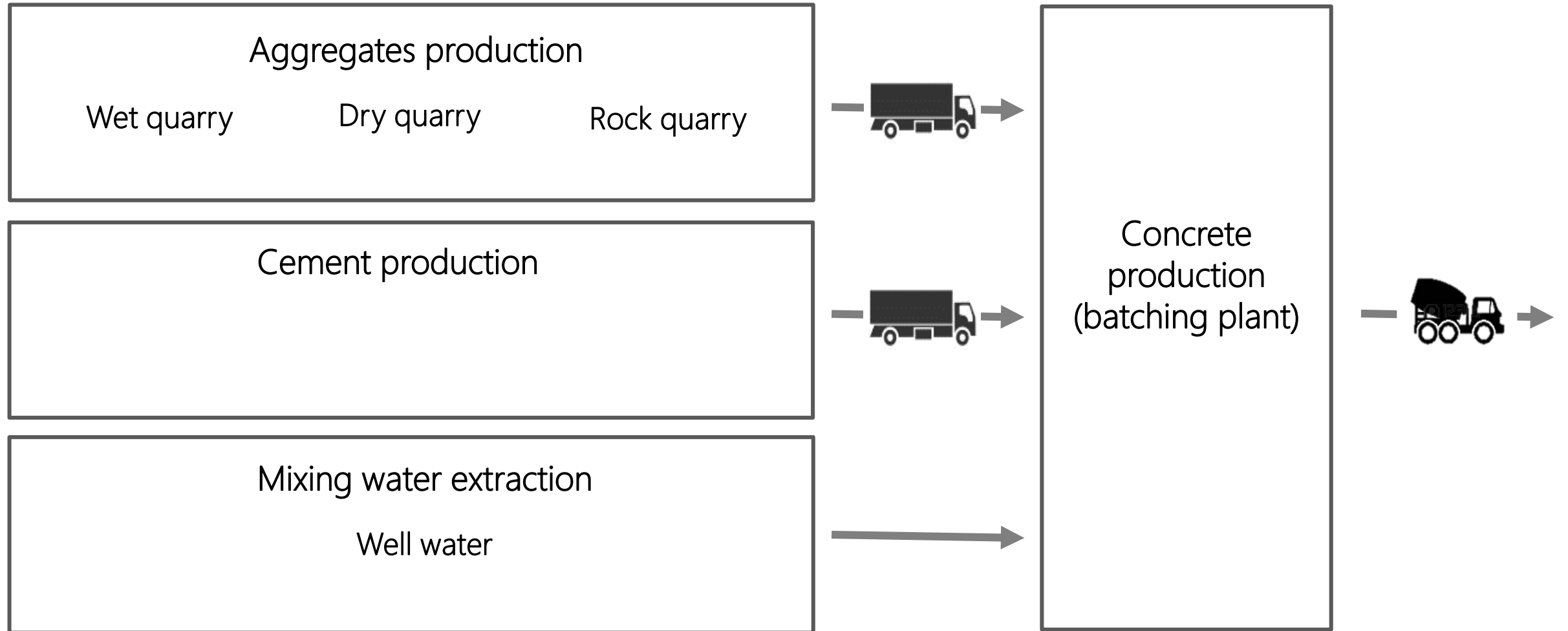
Cradle-to-gate analysis



Scope

System boundaries

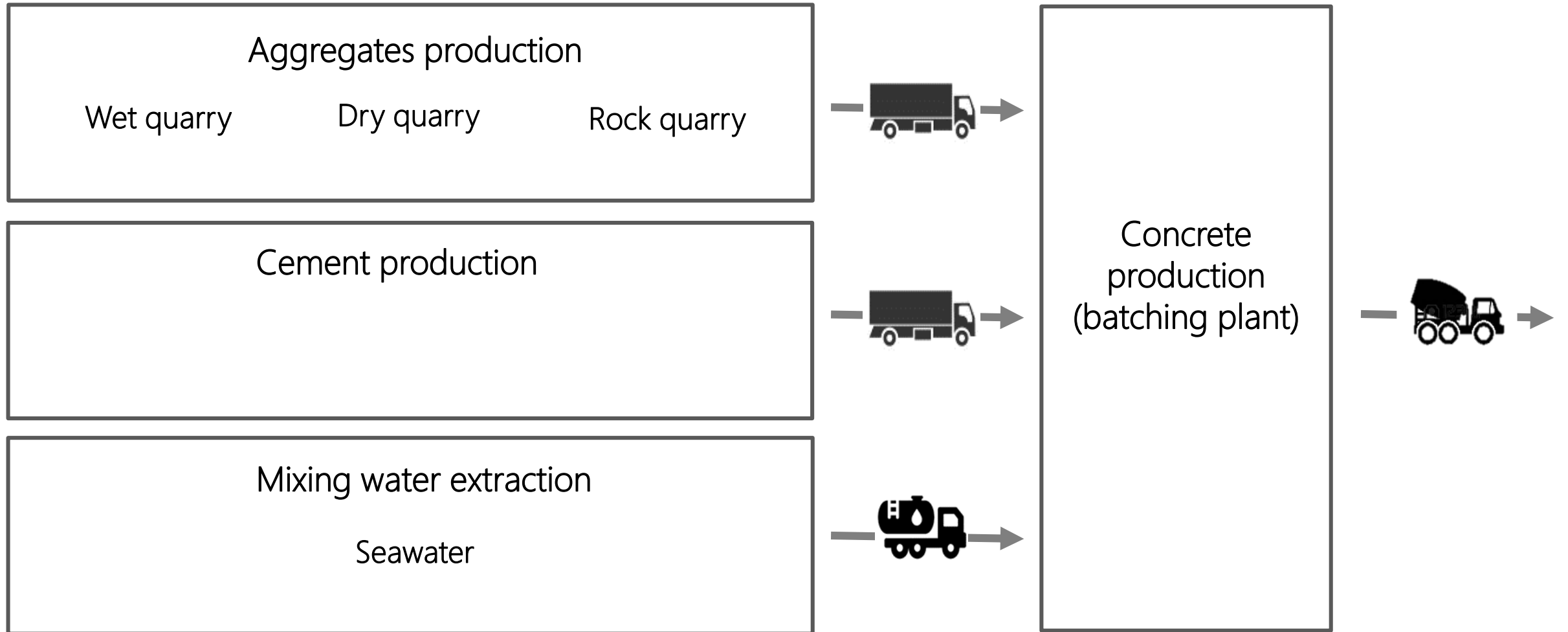
LAFW



Scope

System boundaries

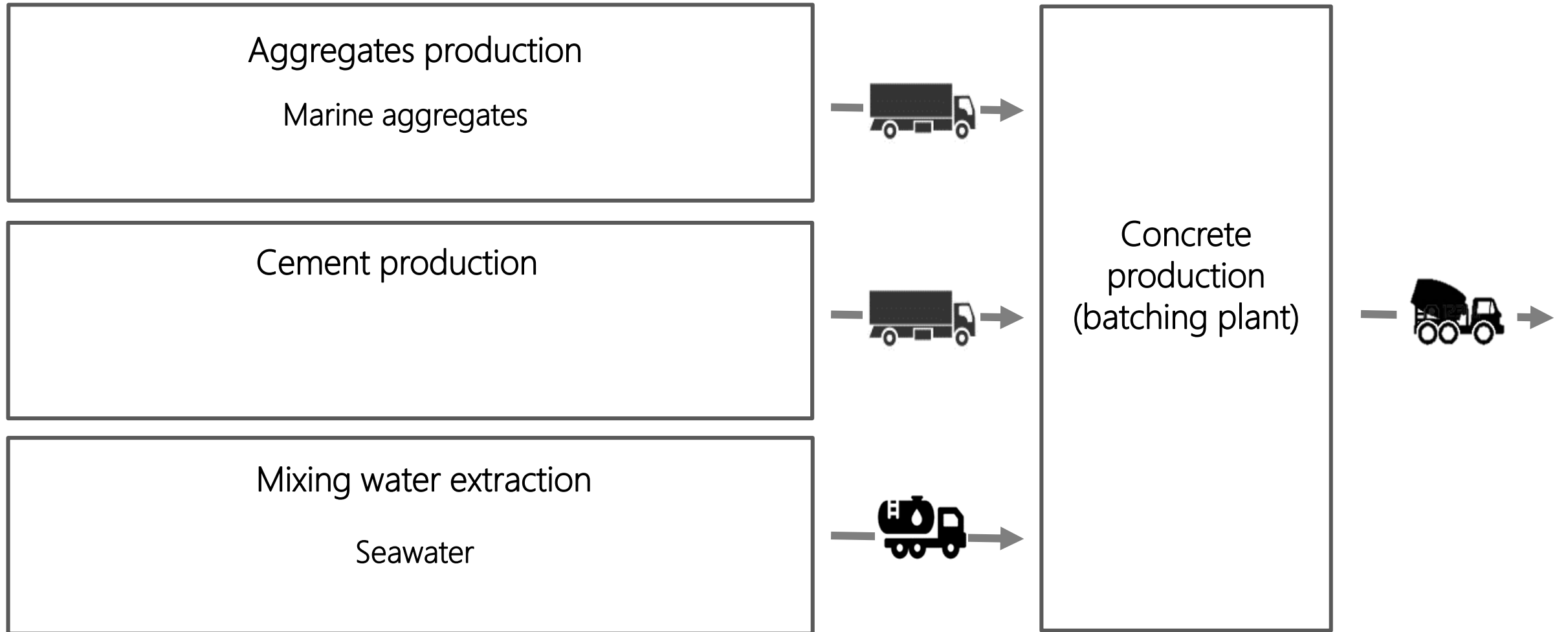
LASW



Scope

System boundaries

MASW



Scope

Geography



 Lombardy

 Abruzzo

 Eastern Sicily

Legend

 Regional boundaries

 Regions investigated



Life Cycle Inventory

1 Inventory of materials, energy and water flows

2 Geolocation of quarries, cement plants and batching plants

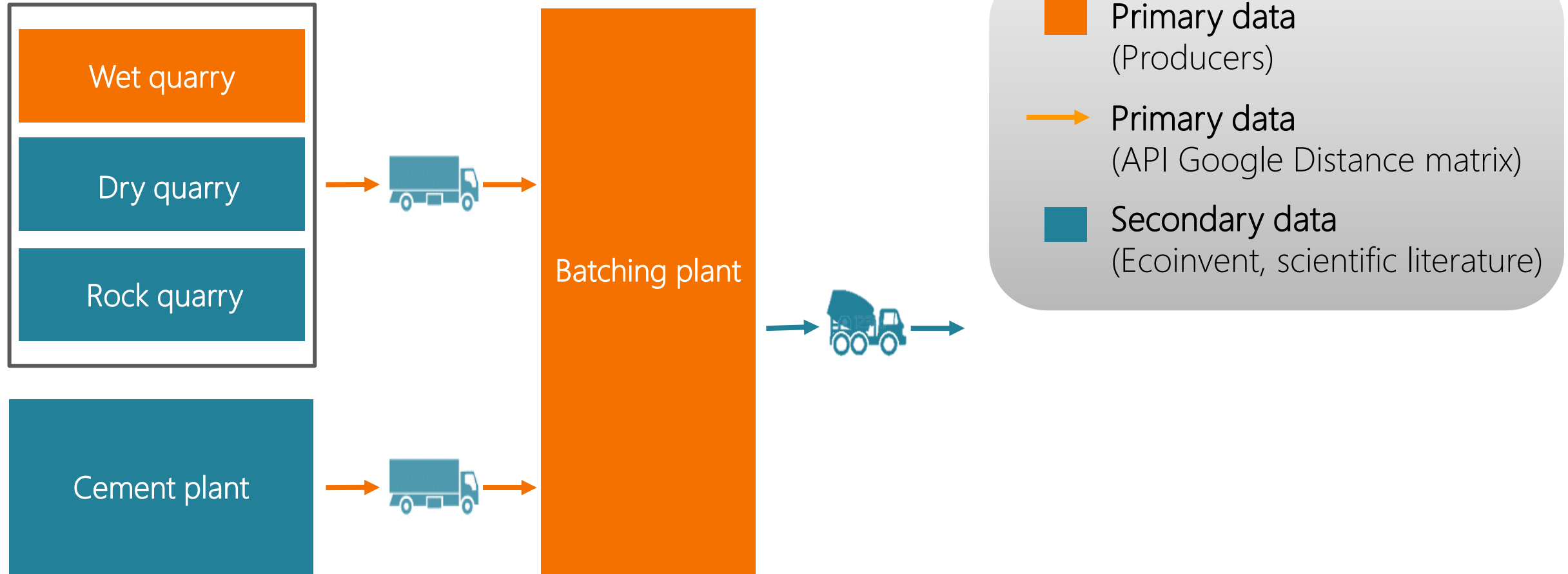
3 Geolocation of water intake and marine aggregates discharge facilities

4 Distance calculation



Life Cycle Inventory

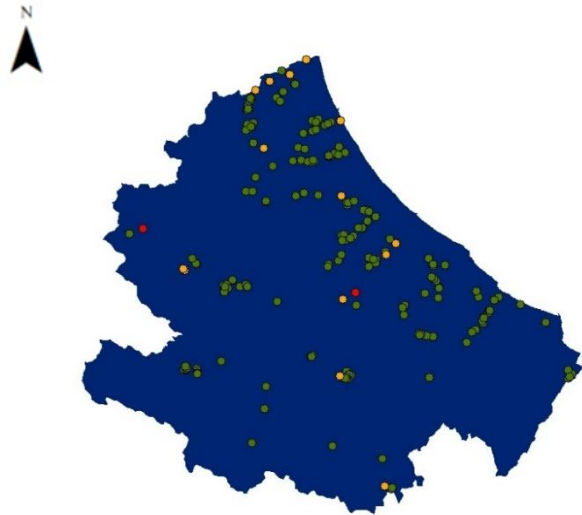
Sources of data



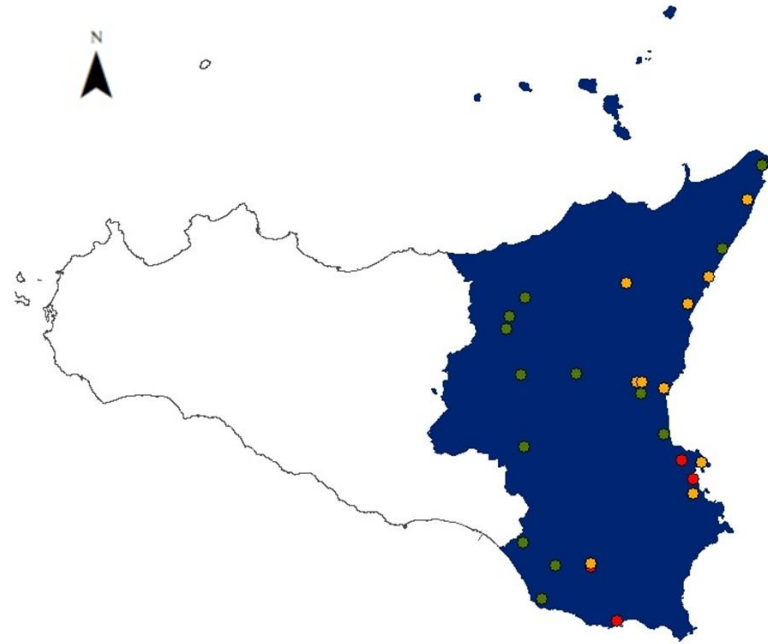
Life Cycle Inventory

Geolocation of quarries, cement plants and batching plants

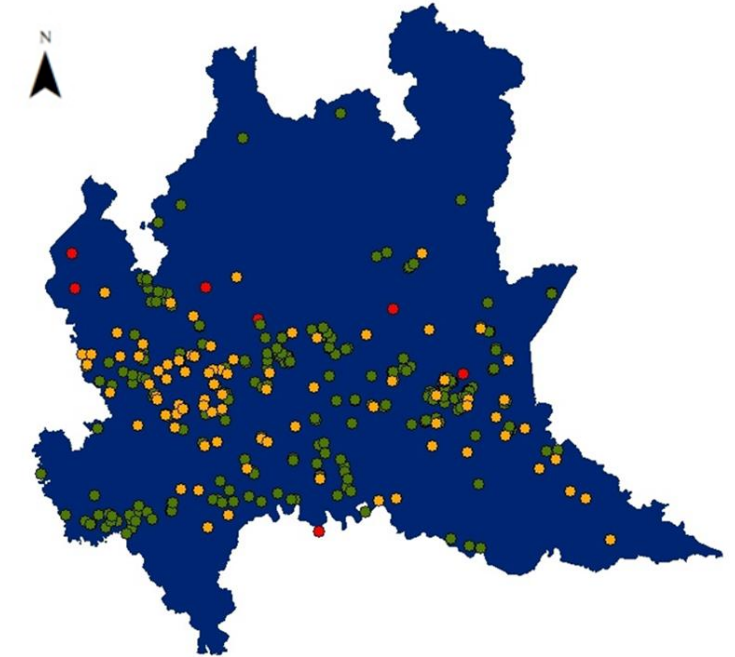
Abruzzo






Eastern Sicily



Lombardy



Legend

-  Quarries
-  Cement plants
-  Batching plants

Sources of data:

-  Official regional websites
-  Italian Association of Cement manufactures
-  Italian Technical Economic Association for Ready-Mixed Concrete



Life Cycle Inventory

Geolocation of seawater intake facilities and marine aggregates processing plants





Point along coast at the minimal linear distance from each batching plant



- Seawater intake facility
- Marine aggregates processing plants

Legend

-  Intake facilities
-  Batching plants



Life Cycle Inventory

Freshwater use

Indirect water use

Water used in preceding processes, embedded in materials and energy flows entering the process unit.

Direct water use

Water used directly in the process analyzed.



Life Cycle Inventory

Direct freshwater use



Aggregates production

Dry quarry

- Wash the machinery
- Wash the aggregates

Wet quarry

- Wash the machinery
- Wash the aggregates
- Evaporation from quarry lake

Rock quarry

- Wash the machinery
- Dust control



Life Cycle Inventory

Direct freshwater use



Aggregates production

Dry quarry

Wet quarry

Rock quarry

- Wash the machinery
- Wash the aggregates

- Wash the machinery
- Wash the aggregates
- Evaporation from quarry lake

- Wash the machinery
- Dust control

Water consumption:

- Evaporated water
- Water incorporated in the final product



Life Cycle Inventory

Direct freshwater use



Cement plant

- Wash the machinery and the yards
- Cooling activities
- Gas conditioning



Batching plant

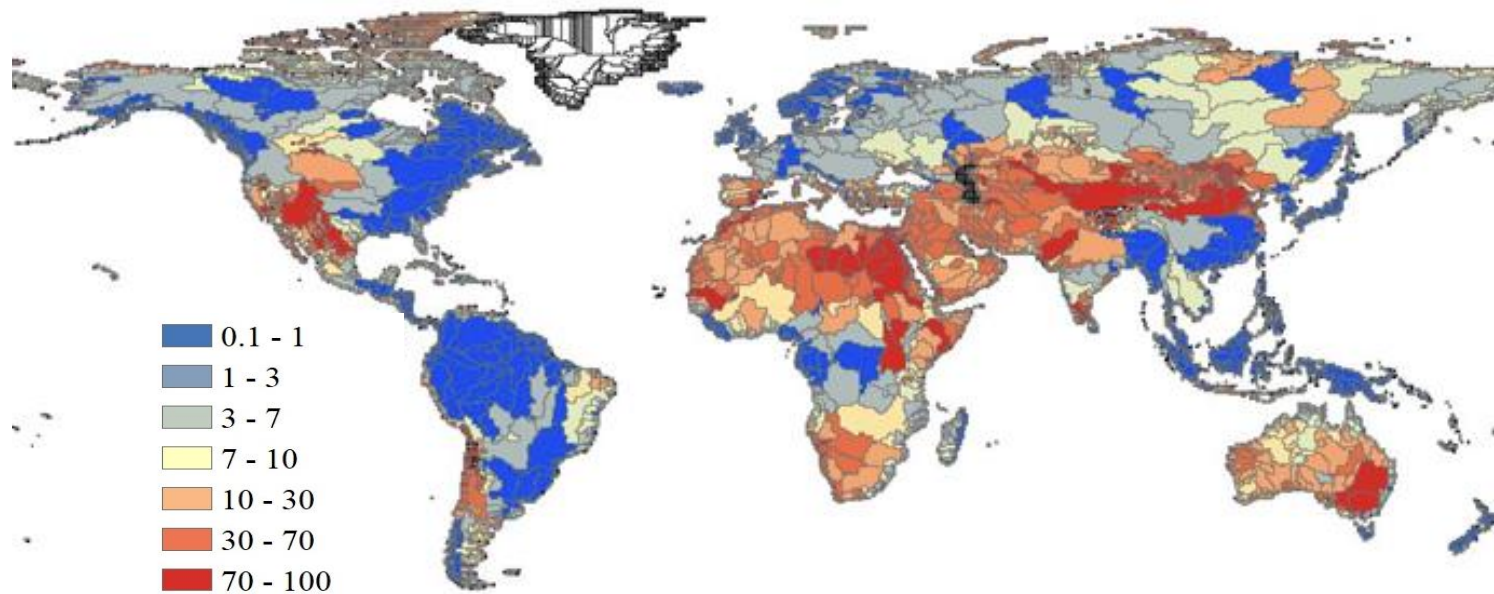
- Mixing the concrete
- Wash the trucks
- Wash the yards

Water consumption:

- Evaporated water
- Water incorporated in the final product



Water Footprint = water consumption × characterization factor



AWARE characterization factors

□ Account for the Available Water Remaining in a watershed after the demand of humans and aquatic ecosystems is met.

□ Unit of measure: $\frac{m^3_{\text{water world-eq}}}{m^3_{\text{consumed water}}}$

Direct water consumption	Basin scale factors
Indirect water consumption	National scale factors

Freshwater consumption in the base case scenario

Water footprint - base case scenario

- Abruzzo
- Eastern Sicily
- Lombardy
- Contribution of each unit process

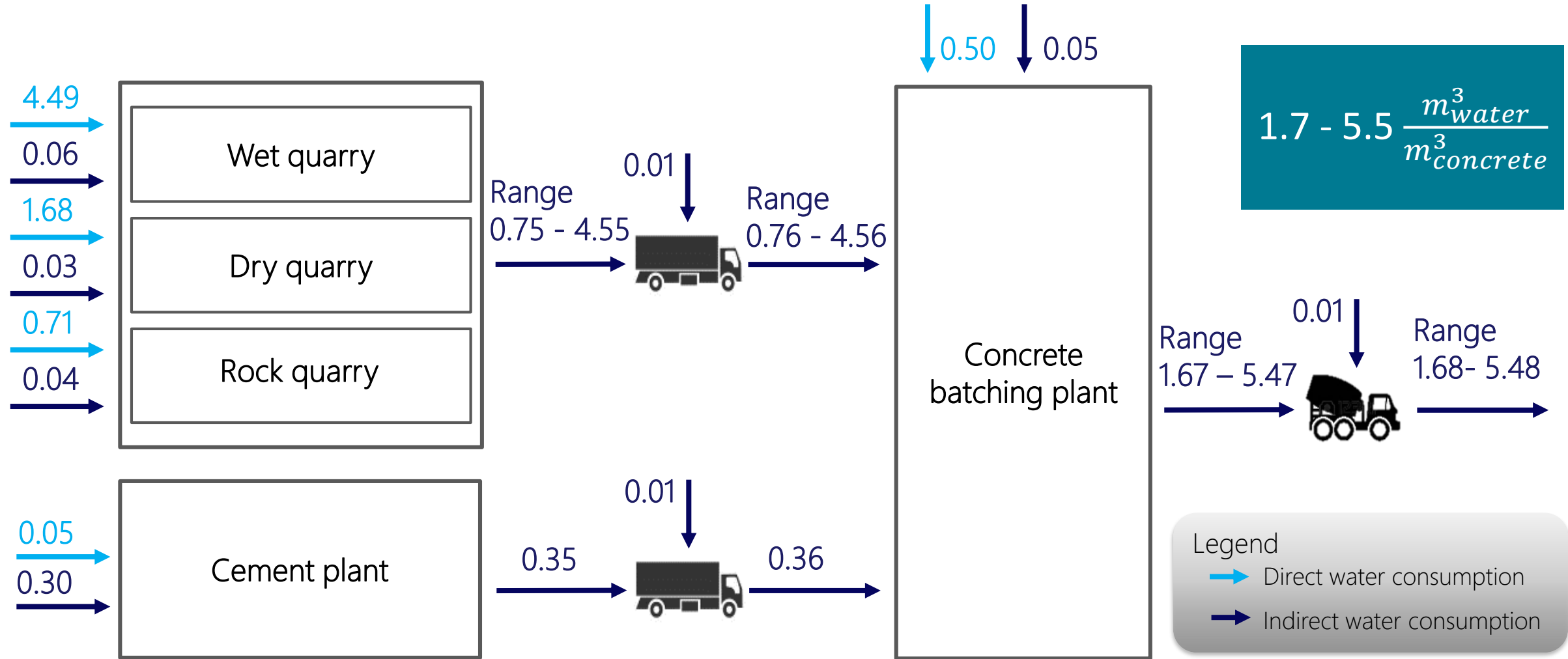
Water footprint – Alternatives comparison

- LAFW → LASW
- LAFW → MASW



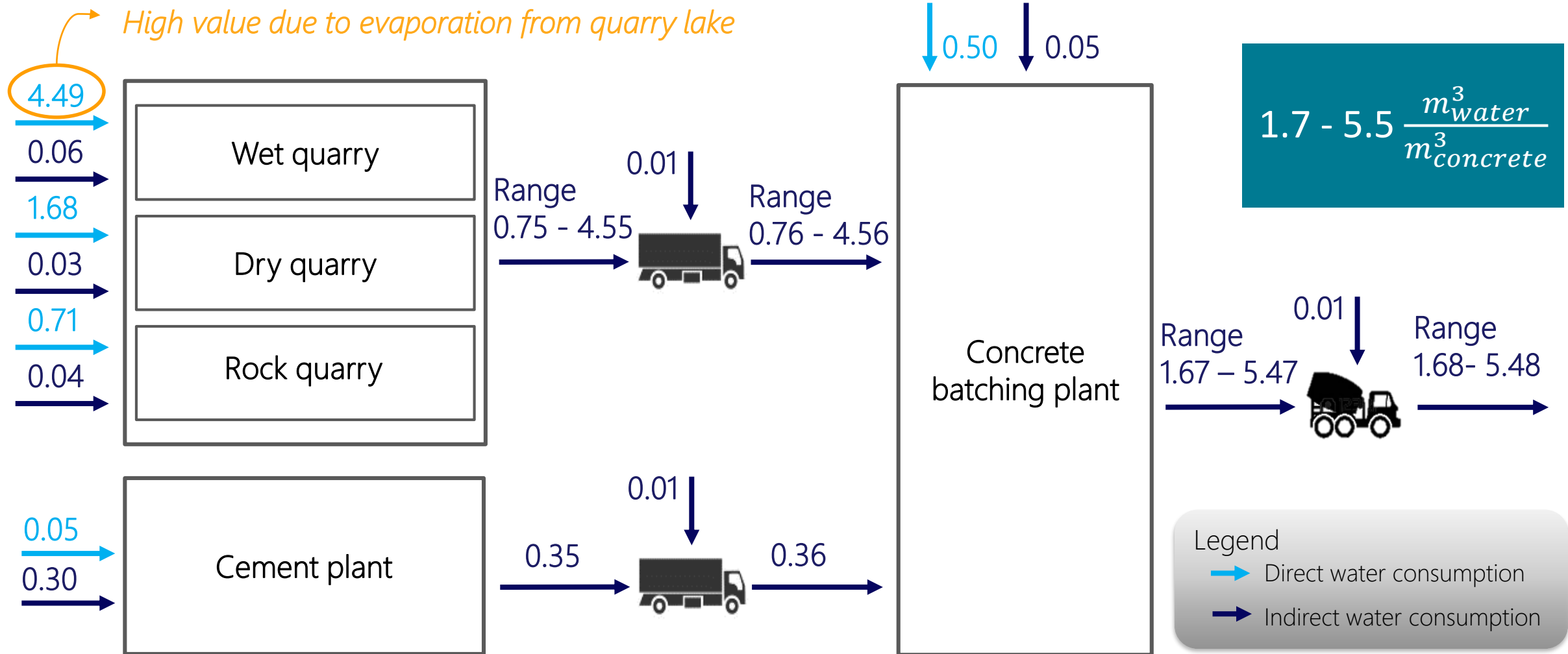
Results

Freshwater consumption (base case scenario)



Results

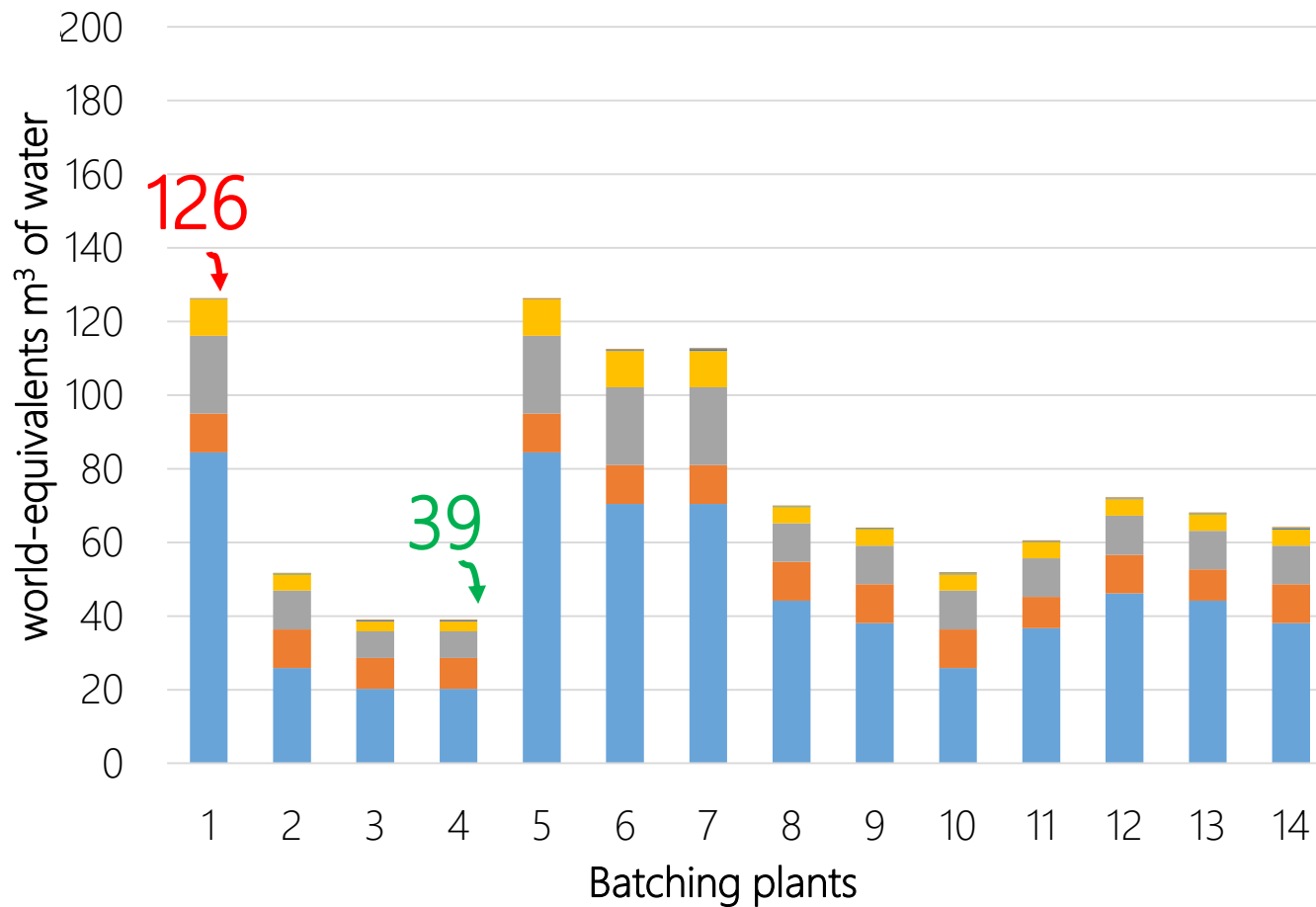
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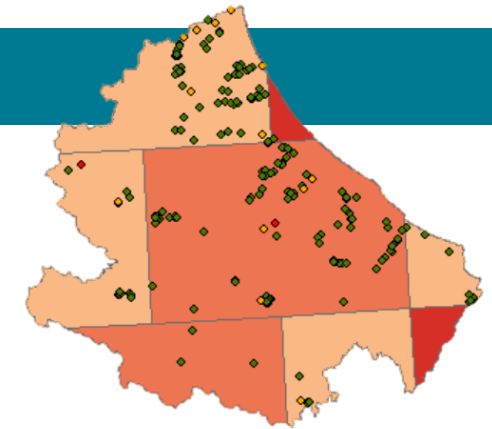
Results

Water Footprint base case scenario (LAFW)

WF of 1 m³ of concrete (D.U.) in Abruzzo



- Concrete transport
- Cement transport
- Aggregates transport
- Mixing water
- Batching plant
- Cement plant
- Aggregates production



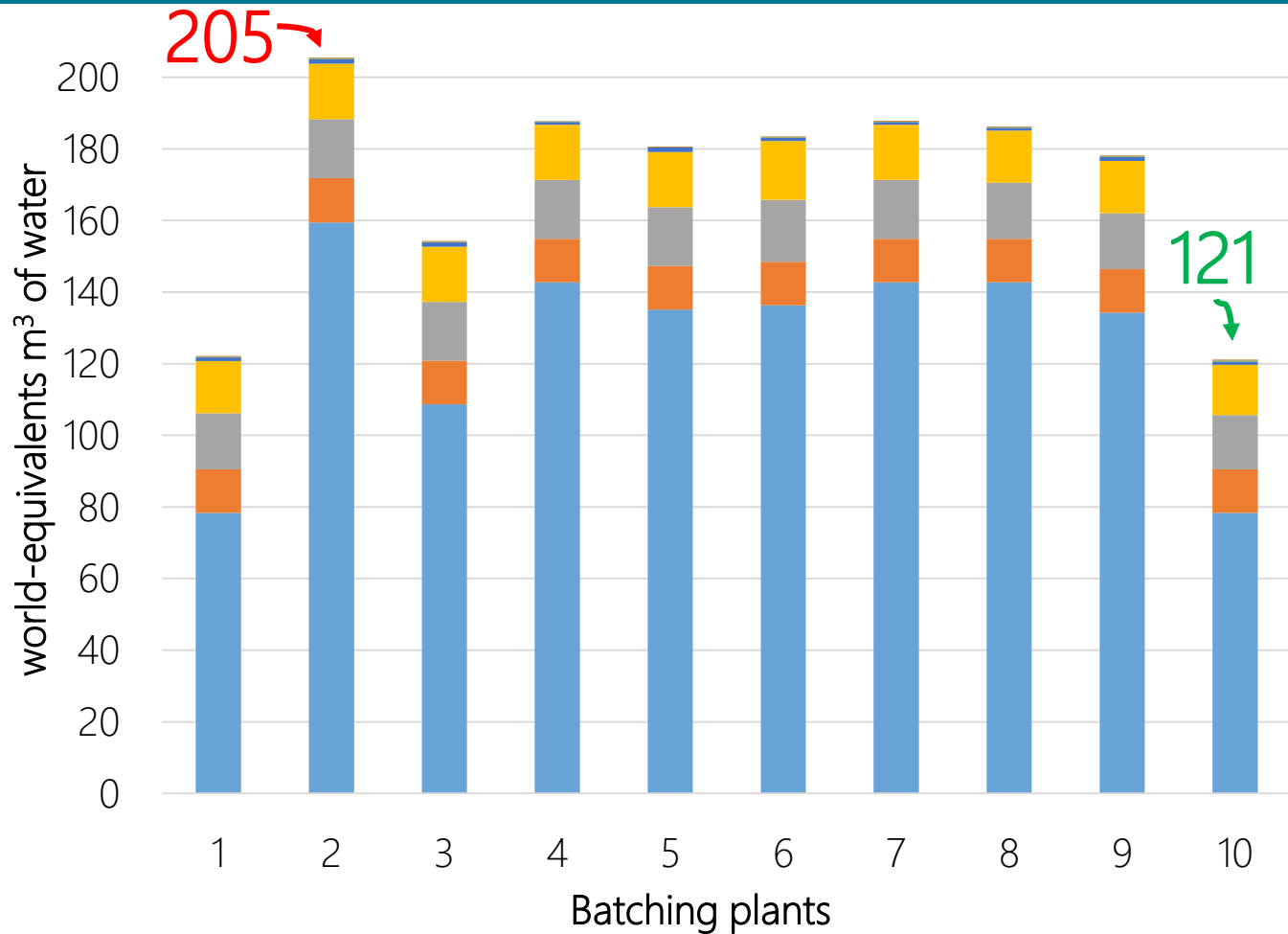
FC AWARE

- 0.1 - 1
- 1 - 3
- 3 - 7
- 7 - 10
- 10 - 30
- 30 - 70
- 70 - 100

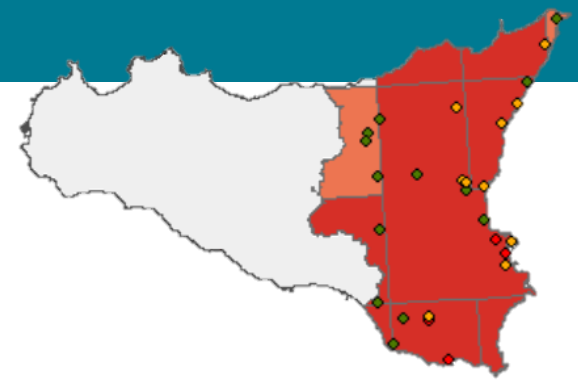
Results

Water Footprint base case scenario (LAFW)

WF of 1 m³ of concrete (D.U.) in Eastern Sicily



- Concrete transport
- Cement transport
- Aggregates transport
- Mixing water
- Batching plant
- Cement plant
- Aggregates production



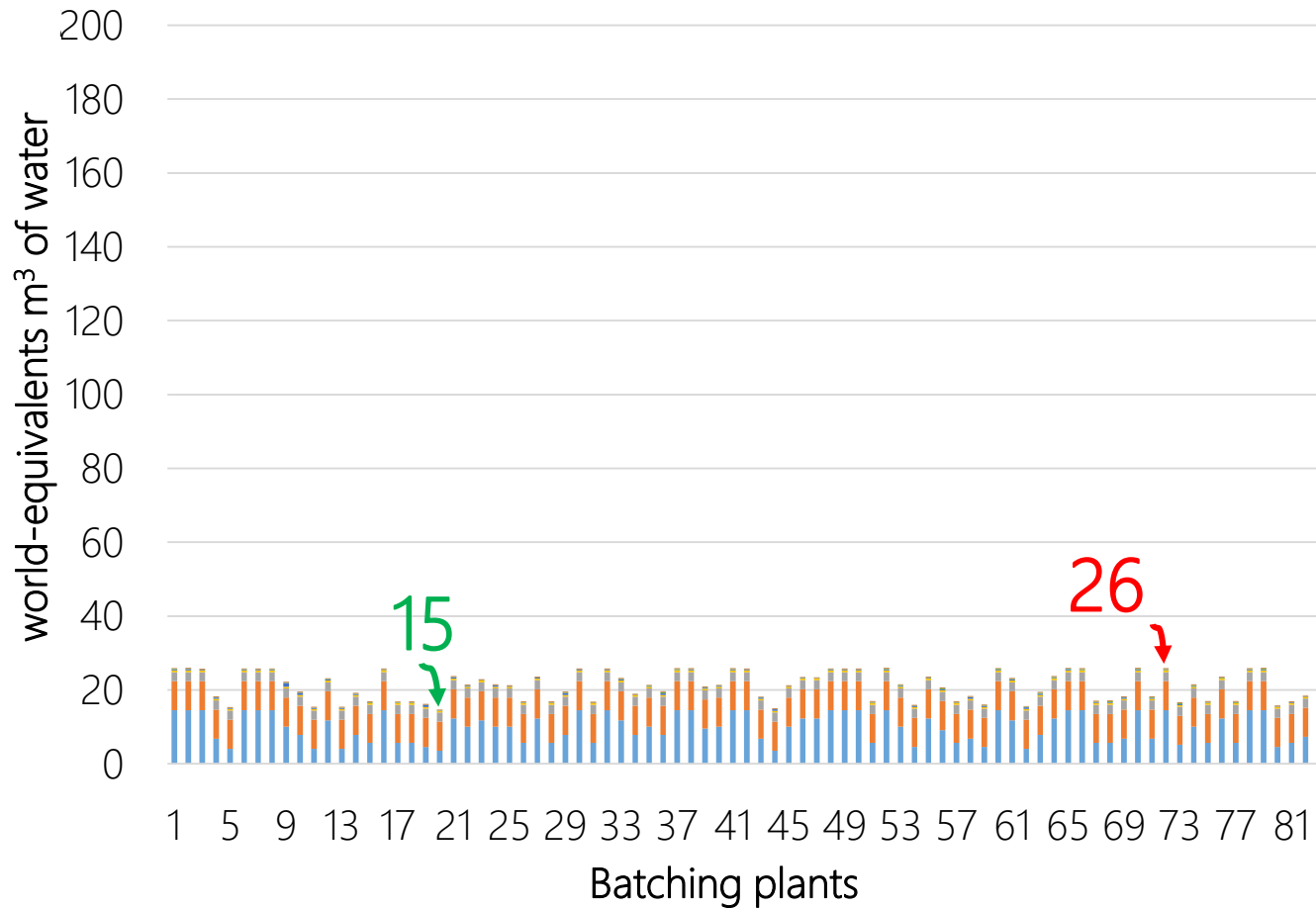
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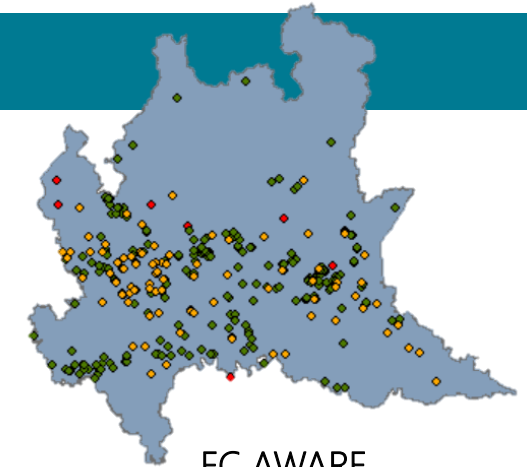
Results

Water Footprint base case scenario (LAFW)

WF of 1 m³ of concrete (D.U.) in Lombardy



- Concrete transport
- Cement transport
- Aggregates transport
- Mixing water
- Batching plant
- Cement plant
- Aggregates production



FC AWARE

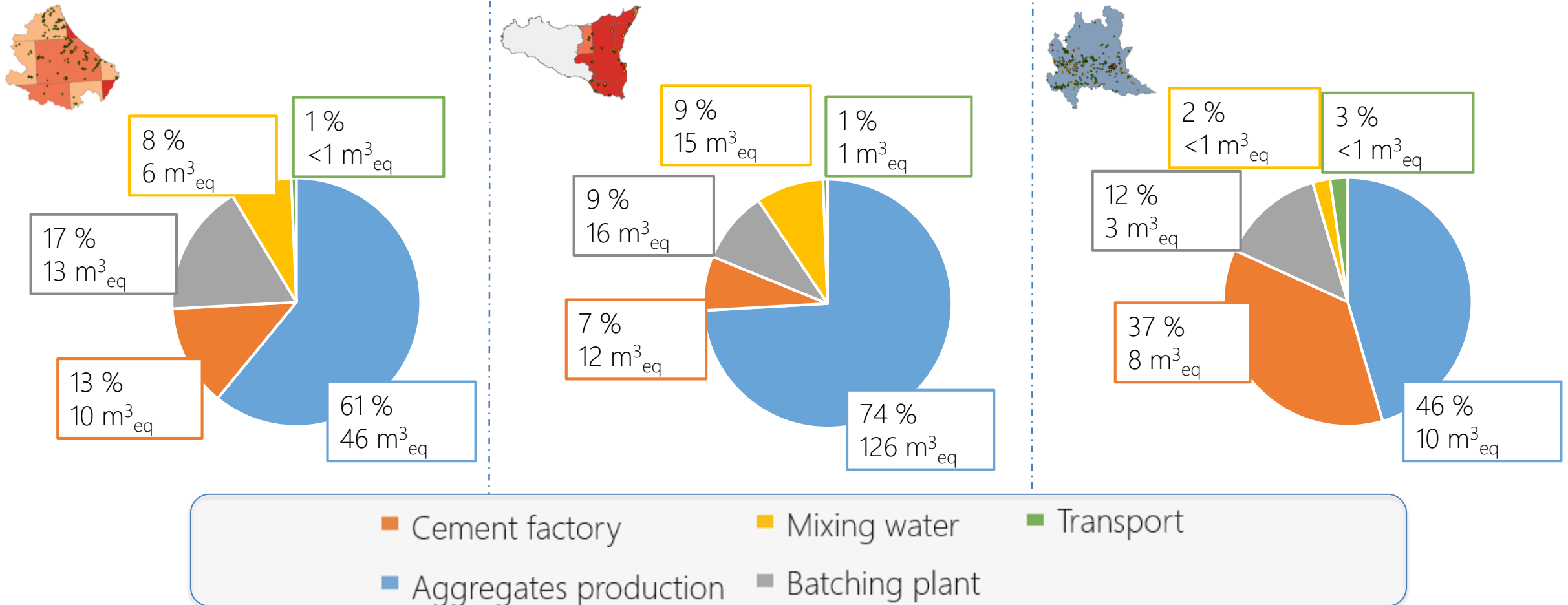
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Results

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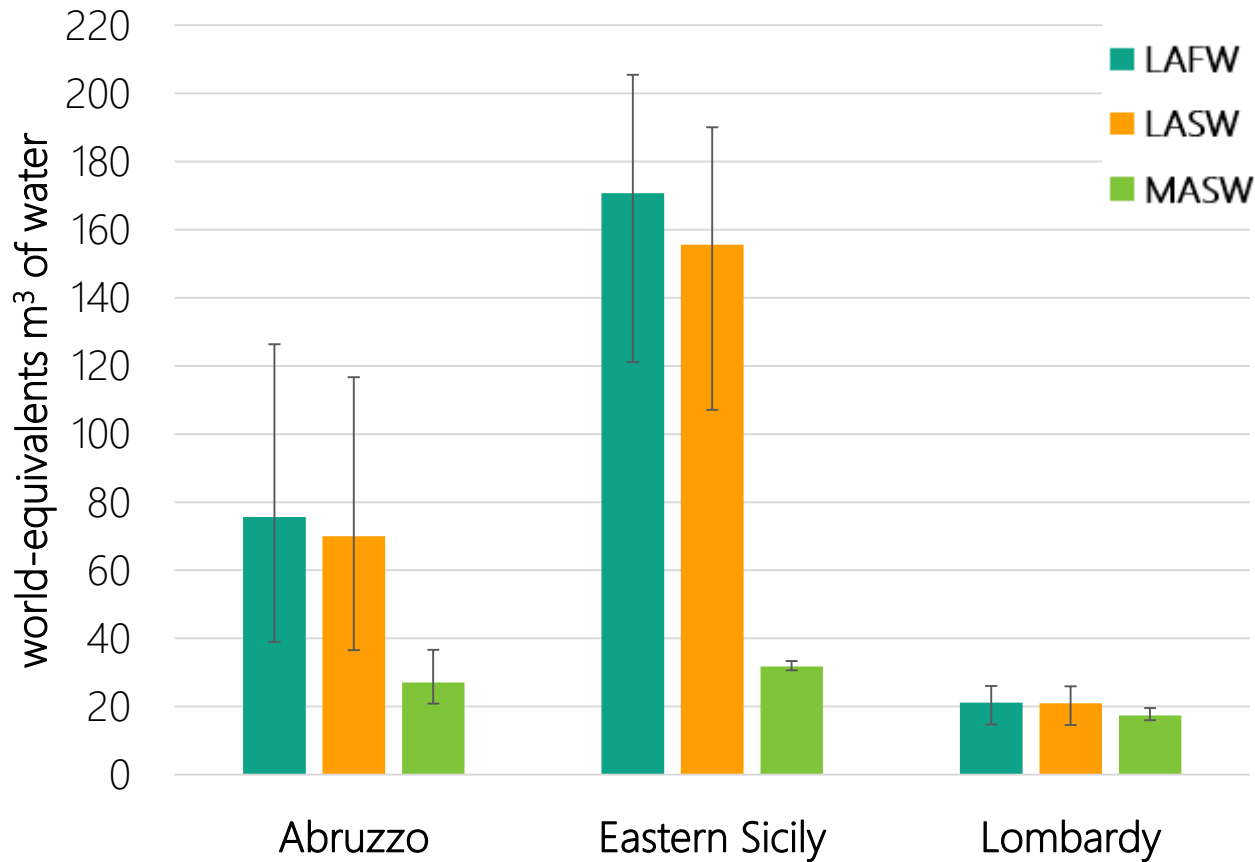
Mean WF and share of each unit process in the regions investigated



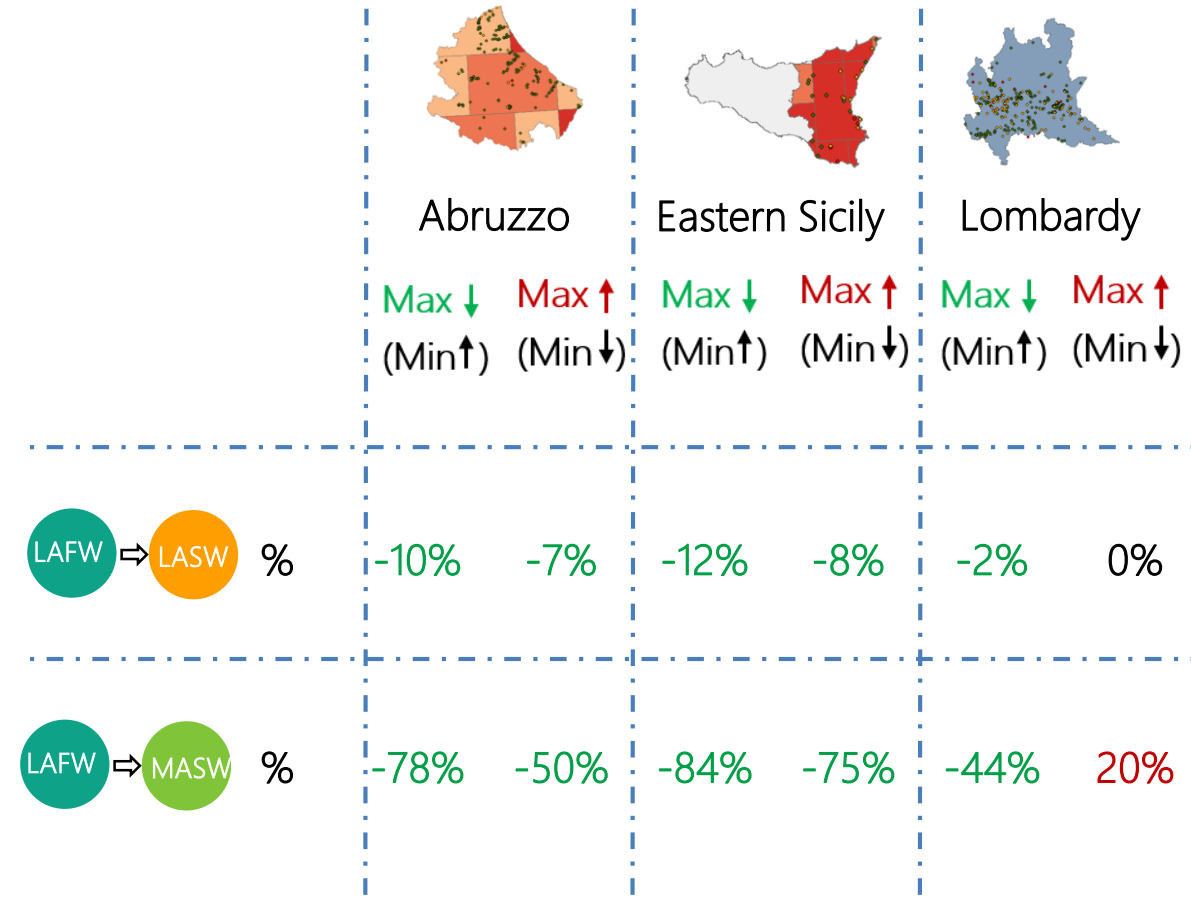
Results

Alternatives comparison

Mean, minimum and maximum WF in the different alternatives in the regions investigated



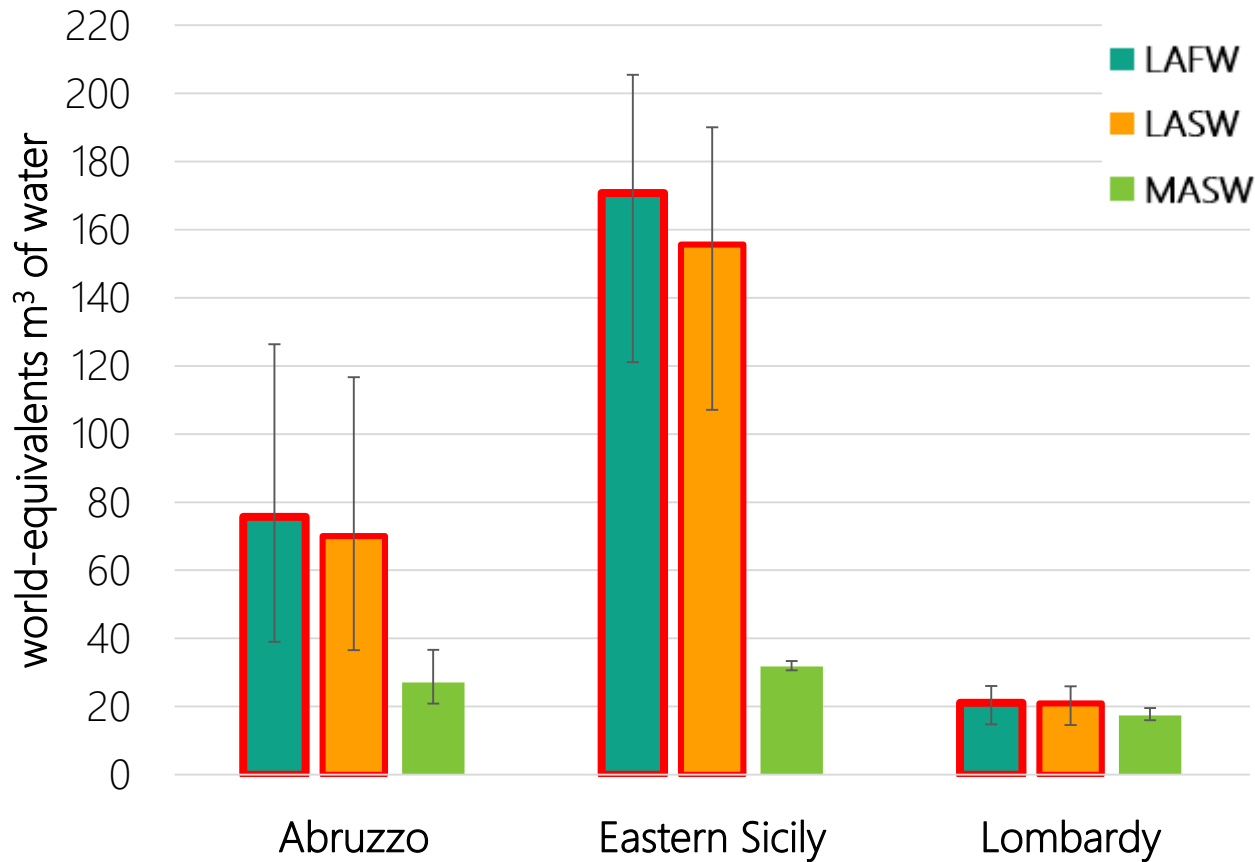
WF variation from basecase scenario (LAFW) to alternative mixes (LASW and MASW)



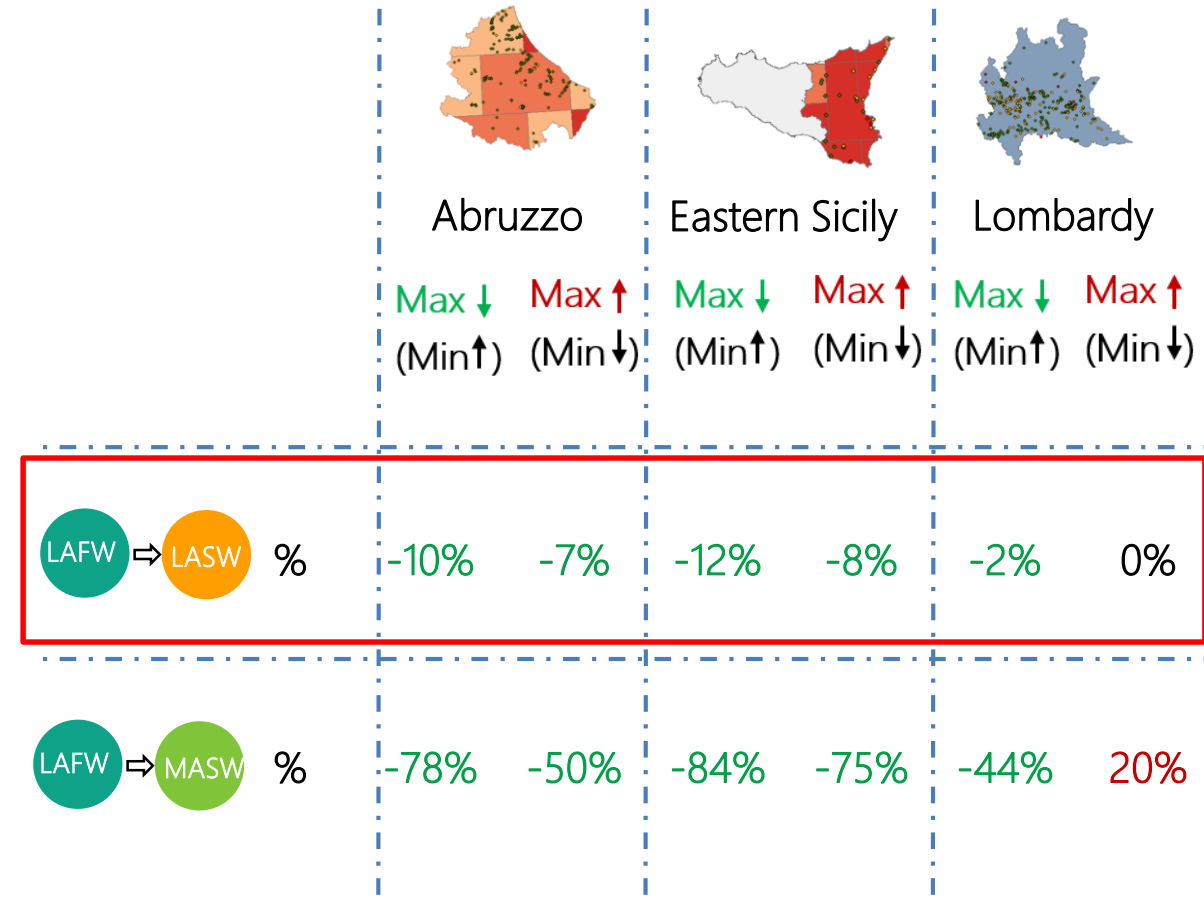
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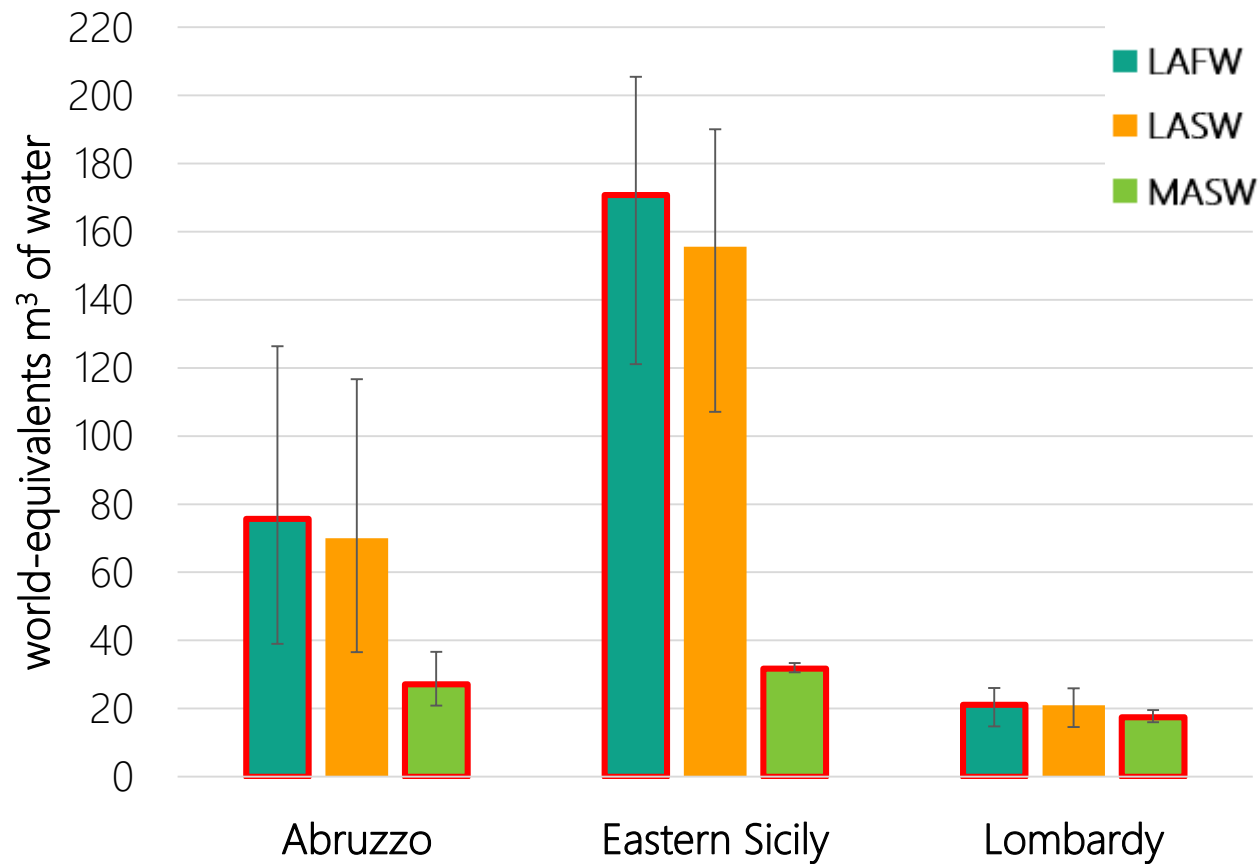
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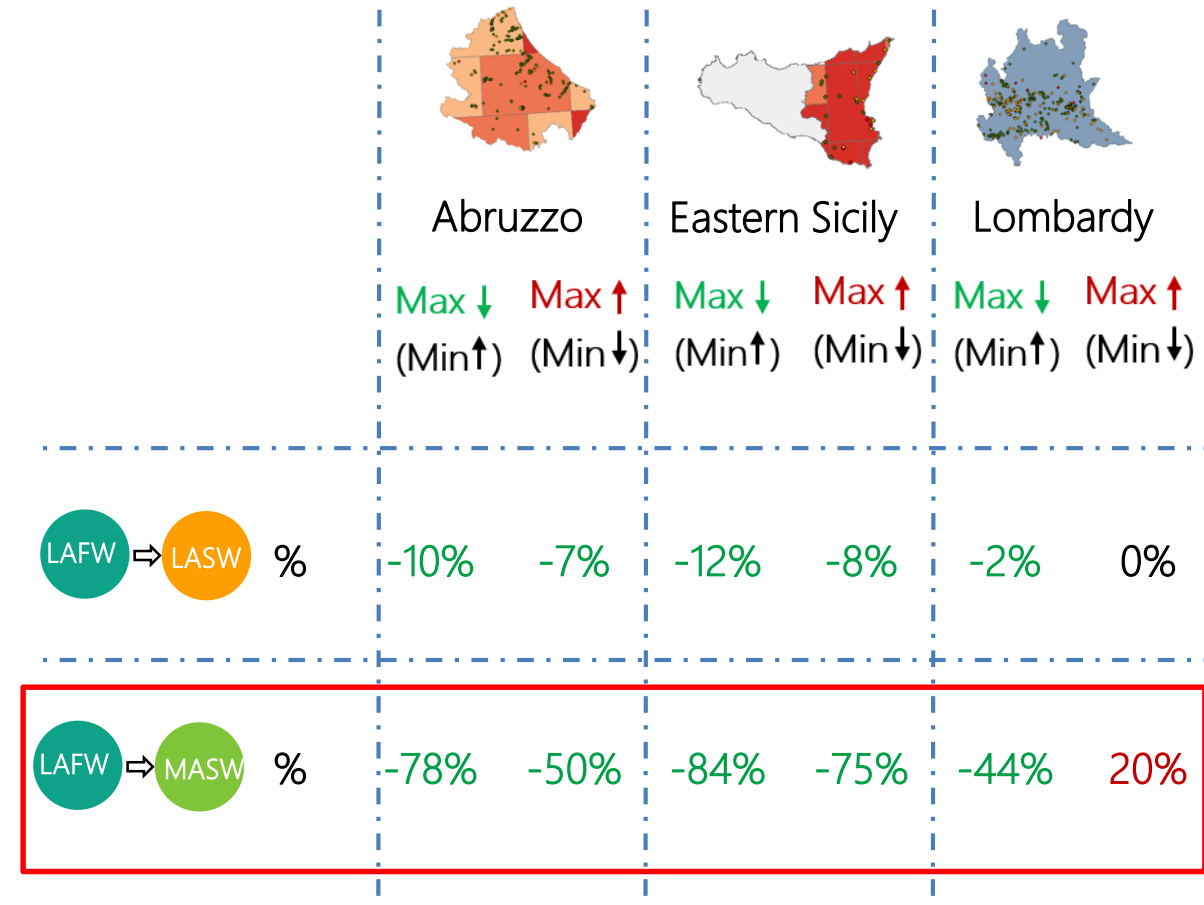
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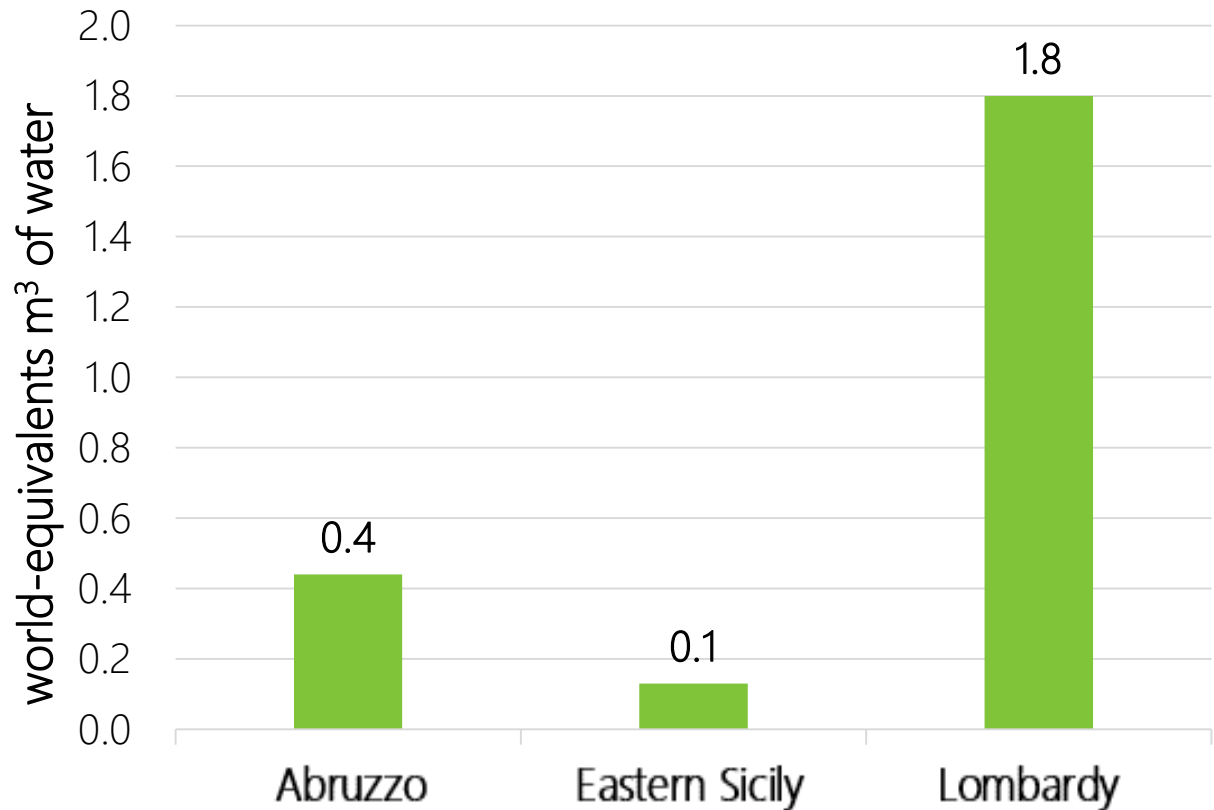
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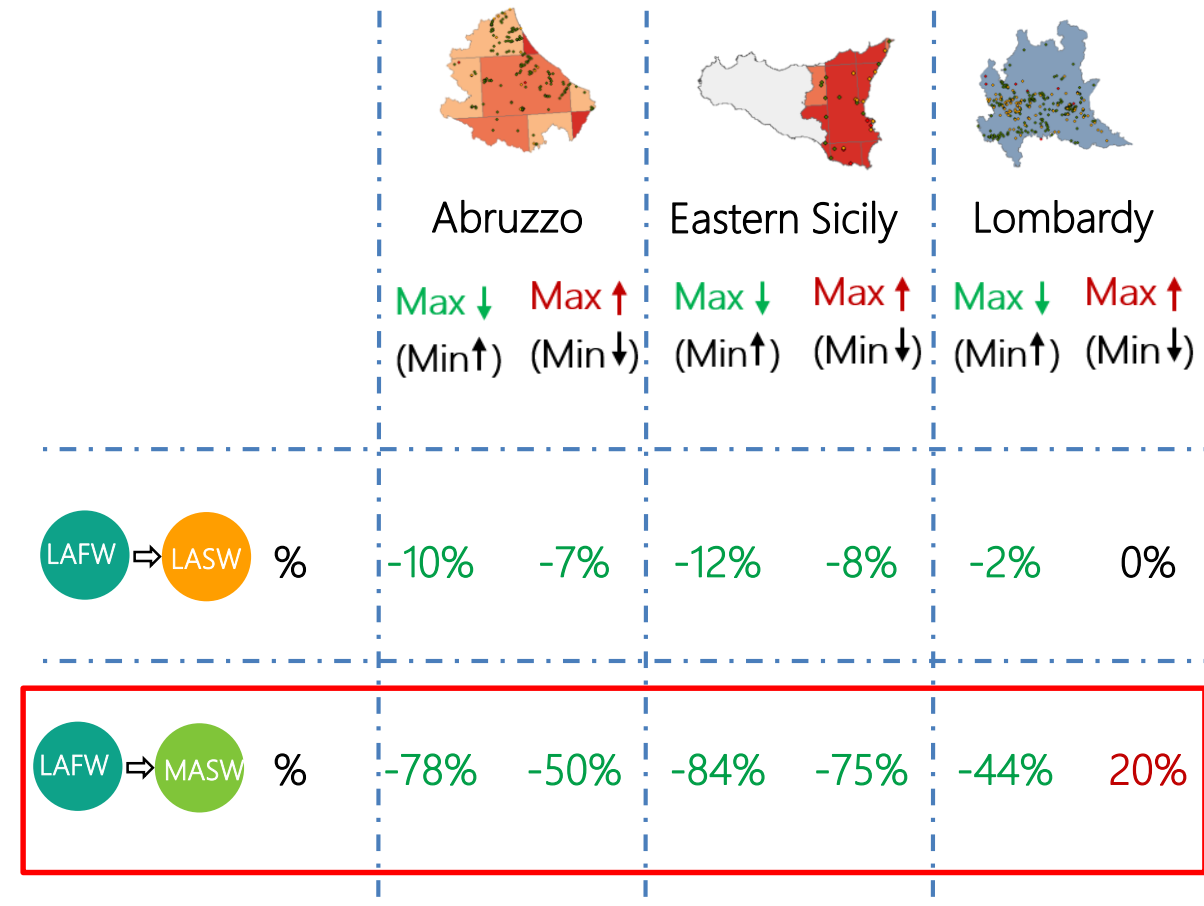
Results

Alternatives comparison

Water Footprint of the transport of 1 ton of marine aggregates from the coast to the batching plant



WF variation from basecase scenario (LAFW) to alternative mixes (LASW and MASW)



Conclusions

□ **Aggregates production** → determining parameter on the final overall freshwater consumption



Conclusions

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- ❑ **Freshwater evaporating from quarry lakes** → considerably increase the amount of water consumed in case aggregates from wet quarries were used (i.e. up to 77% of the total consumption)



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- ❑ **Mixing water** → only a fraction of all the freshwater consumed along the production chain (i.e. from a minimum of less than 2% to a maximum of 12%)



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- ❑ **Seawater as mixing water** → reduction of the WF of concrete up to 12% in Eastern Sicily, negligible effect on the WF in Lombardy
- ❑ **Marine aggregates** instead of land-won aggregates
 - in areas affected by water stress → considerable reduction of WF (i.e. in up to 80% in Eastern Sicily);
 - if aggregates need to be transported for a long distance → possible increase of WF



Further investigations

Burden shiftings



Global warming potential



Impacts on aquatic ecosystems

Reinforcement elements

Carbon steel

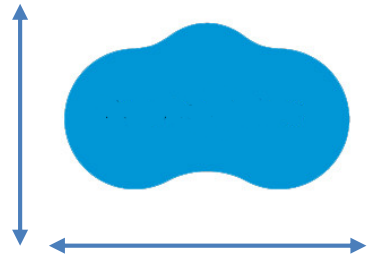
GFRP

Stainless steel

- Durability
- Whole life cycle
- LCC

Further investigations

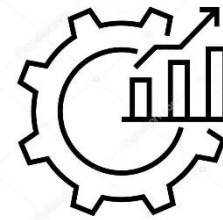
Water evaporating from the quarry lake



Area



Temperature



Productivity

Different provenience of freshwater for mixing

- Desalinated water
- Municipal water network

Sensitivity analysis

- Different strenghts and water-to-binder ratios for concrete



THANK YOU FOR THE ATTENTION!